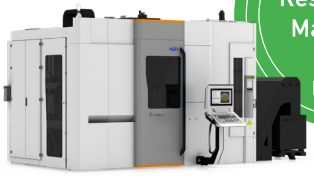
GF Machining Solutions

MILL P U series

Energy Efficiency Certificate



+GF+ Responsible Machining

Operating mode (24h cycle time)	HPM U (2015)	MILL P U (2023)	Energy saving %	Thanks to GF
Standby (4h)	6.8 kW	5.9 kW	-15%	1,2,3
Ready (4h)	8.2 kW	7.1 kW	-15%	1,2,3
Machining (16h)	12.9 kW	11.8 kW	-9%	1,2,3,4
Daily Energy Consumption	**266 kWh**	**241 kWh**	**-9%**	

All measurements were made in accordance with measurement standards as defined in ISO 14955

1 // New control generation
The change to a new CNC, Heidenhain TNC 640, improves the control efficiency.

2 // Highly efficient exhauster system
The implementation of a Venturi nozzle in the exhauster system helps to significantly reduce the compressed air usage.

3 // Design
Several design changes, like switching to LED lights, also help improve the energy efficiency.

4 // ITC – Intelligent Temperature Control
The continuous improvements made on this software help compensate the temperature fluctuations and also significantly increase the already improved precision of the new generation of Milling machines.

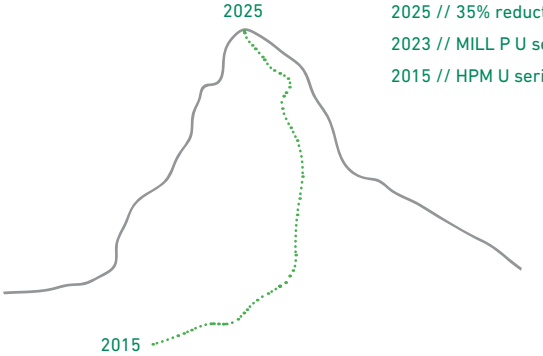
Equivalent to, over 1 year greenhouse gas and CO_2 emissions from

562,494
smartphones charged

carbon sequestrated by
76
tree seedlings grown for 10 years

18,472
kilometers driven by an average passenger car

Source:
www.epa.gov



2025 // 35% reduction of daily energy consumption
2023 // MILL P U series: daily energy consumption reduced by 9%
2015 // HPM U series

GF Machining Solutions

MILL S series

Energy Efficiency Certificate

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Operating mode (24h cycle time)	HSM (2015)	MILL S (2023)	Energy saving %	Thanks to GF
Standby (4h)	4.9 kW	4.0 kW	-22%	1,2,3
Ready (4h)	5.1 kW	4.3 kW	-18%	1,2,3
Machining (16h)	9.9 kW	8.5 kW	-16%	1,2,3,4
Daily Energy Consumption	**199 kWh**	**169 kWh**	**-17%**	

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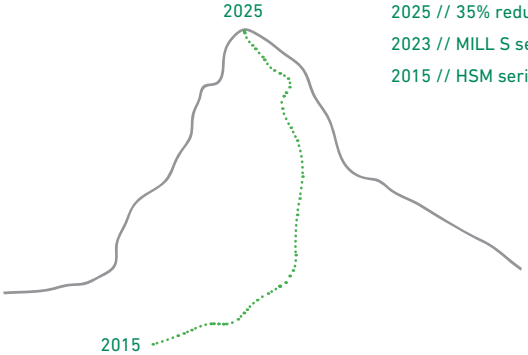
Equivalent to, over 1 year greenhouse gas and CO_2 emissions from

674,993
smartphones charged

carbon sequestrated by
92
tree seedlings grown for 10 years

22,893
kilometers driven by an average passenger car

Source:
www.epa.gov



2025 // 35% reduction of daily energy consumption
2023 // MILL S series: daily energy consumption reduced by 17%
2015 // HSM series

GF Machining Solutions

MILL S U series

Energy Efficiency Certificate

+GF+ Responsible Machining

Operating mode (24h cycle time)	HSM U LP (2015)	MILL S U (2023)	Energy saving %	Thanks to GF
Standby (4h)	6.1 kW	5.2 kW	-17%	1,2,3
Ready (4h)	6.7 kW	5.9 kW	-14%	1,2,3
Machining (16h)	11.6 kW	10.2 kW	-14%	1,2,3,4
Daily Energy Consumption	**237 kWh**	**207 kWh**	**-13%**	

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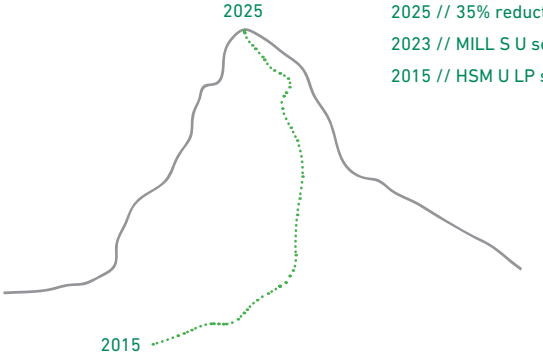
674,993
smartphones charged

carbon sequestrated by
92
tree seedlings grown for 10 years

22,167
kilometers driven by an average passenger car

Source:
www.epa.gov



2025 // 35% reduction of daily energy consumption
2023 // MILL S U series: daily energy consumption reduced by 13%
2015 // HSM U LP series

GF Machining Solutions

MILL X

Energy Efficiency Certificate

Operating mode (24h cycle time)	XSM LP (2015)	MILL X (2023)	Energy saving %	Thanks to GF
Standby (4h)	5.7 kW	4.8 kW	-19%	1,2,3
Ready (4h)	6.6 kW	5.8 kW	-14%	1,2,3
Machining (16h)	11.1 kW	9.7 kW	-14%	1,2,3,4
Daily Energy Consumption	226 kWh	197 kWh	-15%	

All measurements were made in accordance with measurement standards as defined in ISO 14955

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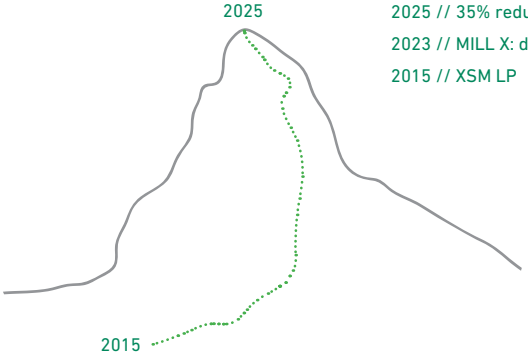
Equivalent to, over 1 year greenhouse gas and CO_2 emissions from

652,493
smartphones charged

carbon sequestrated by
89
tree seedlings grown for 10 years

22,130
kilometers driven by an average passenger car

Source:
www.epa.gov



2025 // 35% reduction of daily energy consumption
2023 // MILL X: daily energy consumption reduced by 15%
2015 // XSM LP

GF Machining Solutions

MILL X U series

Energy Efficiency Certificate

+GF+ Responsible Machining

Operating mode (24h cycle time)	XSM U LP (2015)	MILL X U (2023)	Energy saving %	Thanks to GF
Standby (4h)	7.9 kW	7.0 kW	-13%	1,2,3
Ready (4h)	8.5 kW	7.1 kW	-20%	1,2,3
Machining (16h)	13.6 kW	13.1 kW	-4%	1,2,3,4
Daily Energy Consumption	**282 kWh**	**265 kWh**	**-6%**	

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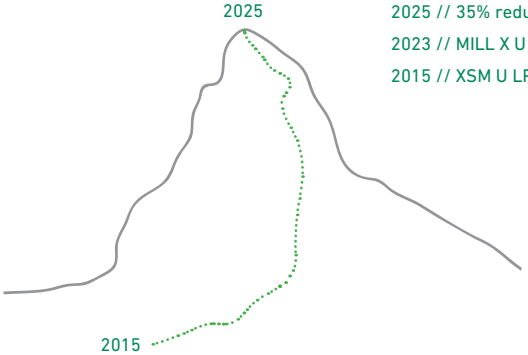
Equivalent to, over 1 year greenhouse gas and CO_2 emissions from

382,496
smartphones charged

carbon sequestrated by
52
tree seedlings grown for 10 years

12,560
kilometers driven by an average passenger car

Source:
www.epa.gov



2025 // 35% reduction of daily energy consumption
2023 // MILL X U series: daily energy consumption reduced by 6%
2015 // XSM U LP series